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OPERATOR'S MANUAL



***HIGH PERFORMANCE CONCAVE UPGRADE KIT
For Case IH* Mid-Range and Legacy Series Combines***

Installation Checklist

- **OEM Concaves Removal** (*read through full instructions before beginning*)
- **Calmer Concaves Installed**
- **Level Concaves**
- **Calmer High Performance Combine Upgrade Kit Operating Instructions**
- **Troubleshooting**

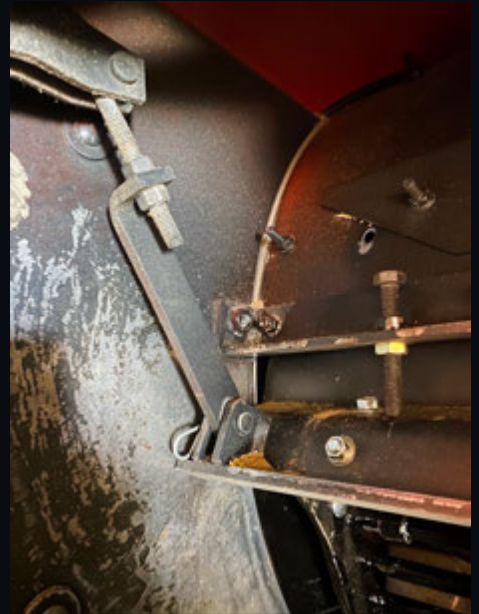
Removing Your Old Concaves

1. **From the cab, set concave clearance to 0.**
2. **Loosen eye bolts on double pipe clamp on RH side of concave. (image A)**
3. **Remove the mounting bolts on the LH side of concave #2 and #3 and remove both concaves.(image B)**



Installing Your Calmer Concaves

4. **Remove all cover plates and MOG limiting inserts from all 3 Calmer concaves.**
5. **Install Calmer Enhanced Flow Concave in position #3.**
 - a. **Install mounting bolts on LH side.**
6. **Remove mounting bolts on concave #1 and remove this concave.**
7. **Install Calmer Enhanced Flow concave with transition cone into position #1.**
 - a. **Install mounting bolts on LH side.**
8. **Level the concaves by following the step-by-step instructions found in your combine owner's manual.**



Installing Your Calmer Concaves (continued)

9. **Install Calmer Enhanced Flow concave in position #2.**
 - a. **If #2 concave doesn't fit between #1 & #3 concaves you may need to loosen the mounting bolts to slide concaves to accommodate each other.**
 - b. **Install mounting bolts on LH side.**
 - c. **Tighten eye bolts on double pipe clamp on RH side of concaves.**
 - d. **Retighten all mounting bolts on RH side of concave.**
10. **Calmer Enhanced Flow concaves have now been successfully installed.**



1/4 Wrap Cover Plate and 1/4 Wrap MOG Limiting Insert Installation:

Note: Cover plates and MOG Limiting Inserts are divided into Lefts and Rights. Lefts are painted red, and the mounting rails are spaced out wide. The rights are painted white, and the mounting rails are spaced narrower.

- 1. Insert the pointed tabs of cover plates or inserts into the slotted receiver under the center of the concave.**
- 2. Push the top end of the cover plate/insert up toward the concave.**
- 3. Using the over center latch, clamp the cover plate/insert into place. (you may need to adjust the tension of the latch to make sure it over centers securely)**
- 4. Install lynch pin into the latch handle to lock the latch.**
- 5. Install square wire lock pin to lock the cover plate / insert to the center rail of concave for added safety.**

Calmer High Performance Combine Upgrade Kit

Operating Instructions: Case IH Legacy/Mid-Range

Cover Plates											MOG Limiters		Concave		
Crop	LH		RH		LH		RH		Mid-Range/Legacy		Rotor	Fan	Chaffer	Sieve	Rear Transport Vein Position
Corn, Wet	None	None	None	None	None	None	None	None	18-25 / 2.8-3.5	380-425	1250	15-20	20/Open		Slow
Corn, Dry	None	None	None	None	None	None	None	None	20-30 / 3-3.8	325-400	1100-1250	18-20	20/Open		Slow-Mid
Soybeans, Green Stem	#1 & #2	#1 & #2	#3 - #6	#3 - #6	#3 - #6	#3 - #6	#3 - #6	#3 - #6	15-25 / 3-4	580-650	1200-1250	10-15	15-20/Open		Fast
Soybeans, Dry	None	#1 & #2	All	#3 - #6	#3 - #6	#3 - #6	#3 - #6	#3 - #6	15-20 / 3.5-4	550-600	1100-1200	10-20	20/Open		Fast-Mid
Wheat *	None	#1	All	#2 - #6	#2 - #6	#2 - #6	#2 - #6	#2 - #6	5-15 / 1-2	800-1000	1000-1100	8-15	10-15		Fast-Mid
Wheat, Hard Threshing *	#1	#1 & #2	#2 - #6	#2 - #6	#3 - #6	#3 - #6	#3 - #6	#3 - #6	5-15 / 1-3	800-1000	1000-1100	8-16	10-16		Fast-Mid

* For wheat it is recommended to install slotted grates in the separating area of the rotor to reduce sieve loss and/or tailings

Trouble Shooting: Covers and Inserts

Our farmers who were involved with testing have created some simple troubleshooting solutions for common problems.

Crop	Problem	Cause	Solution
Corn	Unthreshed grain	Rotor not aggressive enough	Tighten concave clearance or increase rotor speed
	Damaged grain	Overthreshing	Open concave or decrease rotor speed
	Rotor loss	Rotor congestion	Place transport veins in the slow position, speed up rotor, or tighten concave
	Sieve loss / excessive tailings	Overloaded cleaning system	Open bottom sieve, open top sieve, decrease fan speed

Trouble Shooting (continue)

Crop	Problem	Cause	Solution
Soybeans, Wheat, Other Small Grains	Unthreshed pods in sample	Pods not retained long enough to thresh	Remove MOG limiters in the #1 concave and add more cover plates
	Damaged grain	Overthreshing	Remove cover plates in the #1 concave and replace with MOG limiting inserts
	Rotor loss	Rotor congestion	Remove cover plates in the #1 concave and replace with MOG limiting inserts in #6 left and right side
	Sieve loss / excessive tailings	Overloaded cleaning system	Ensure all concaves have recommended cover plates / MOG limiters

Maintenance Record

This image shows a full page of white paper with horizontal grey ruling lines. The lines are evenly spaced and run across the width of the page, typical of notebook or legal stationery. There are no margins, text, or other markings on the page.

Maintenance Record

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